

Fig. 1

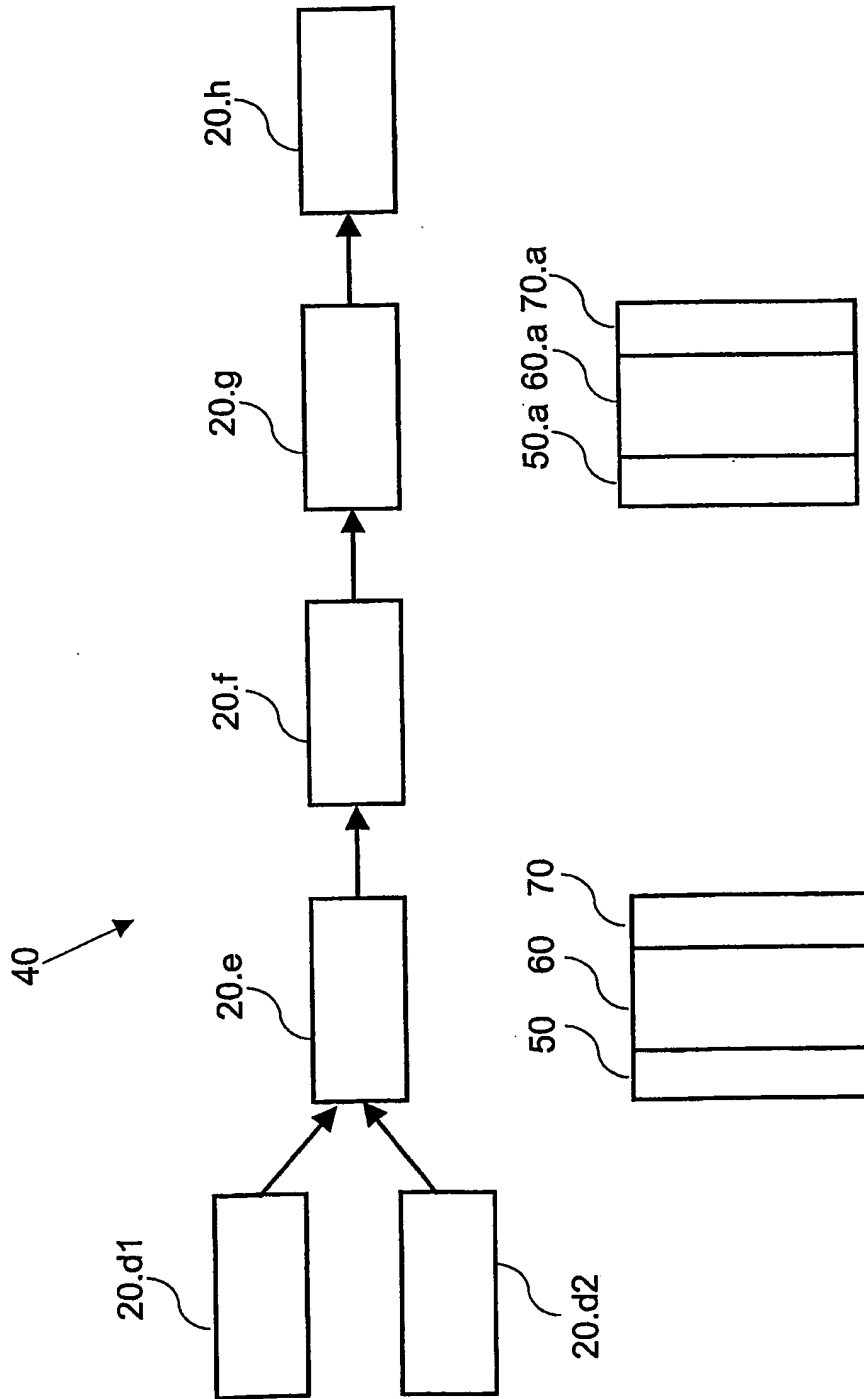


Fig. 2

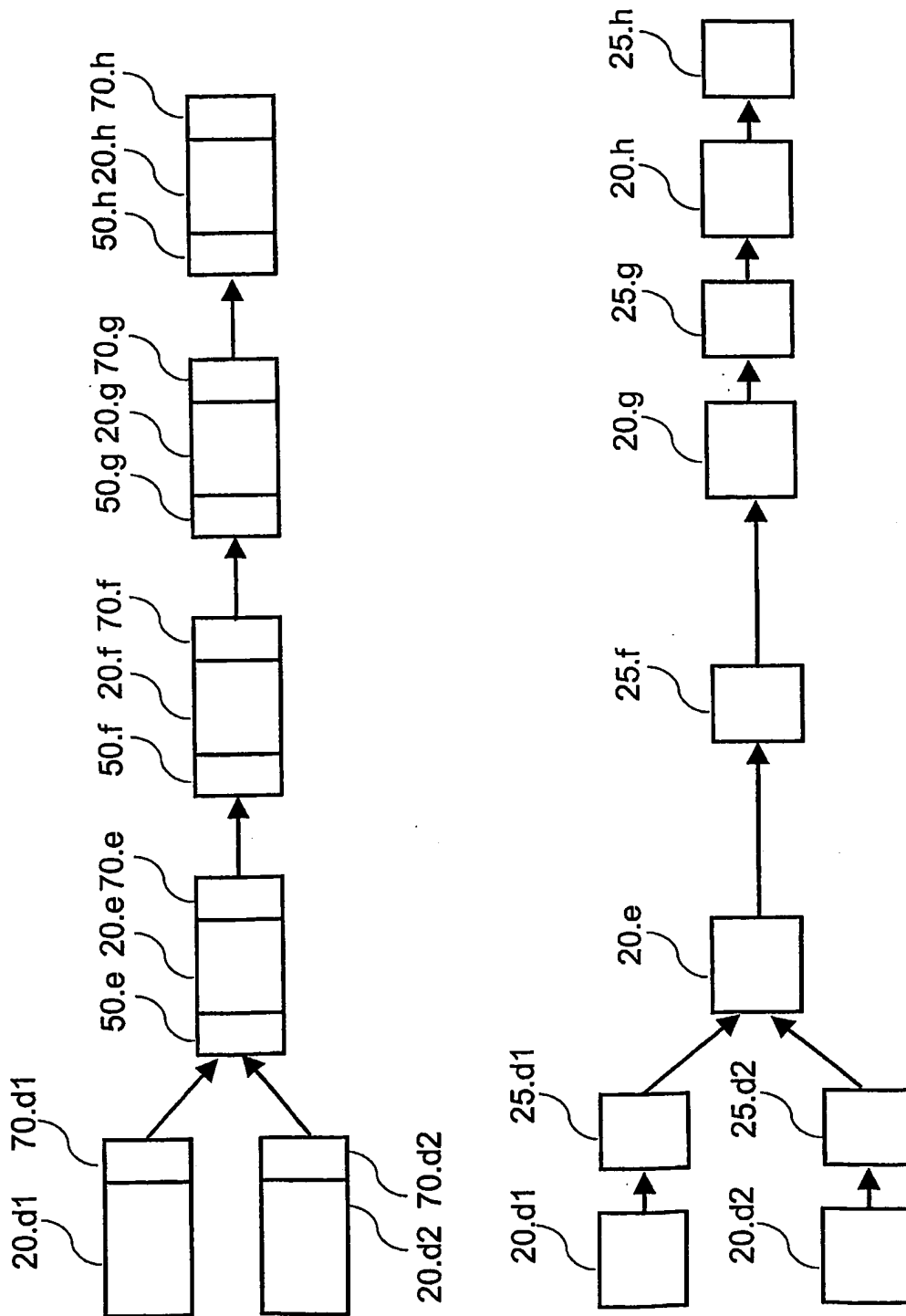
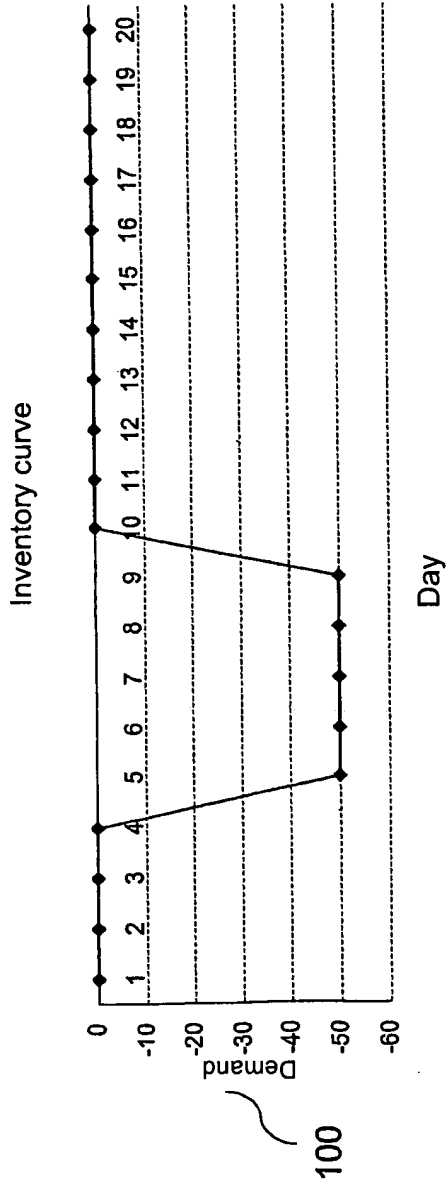


Fig. 3



End user demand curve for intermediate product

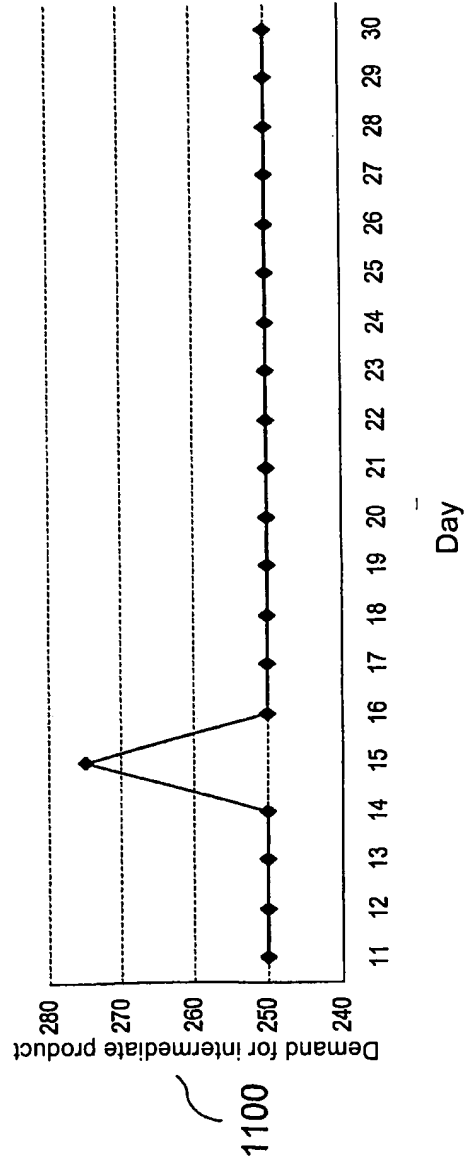
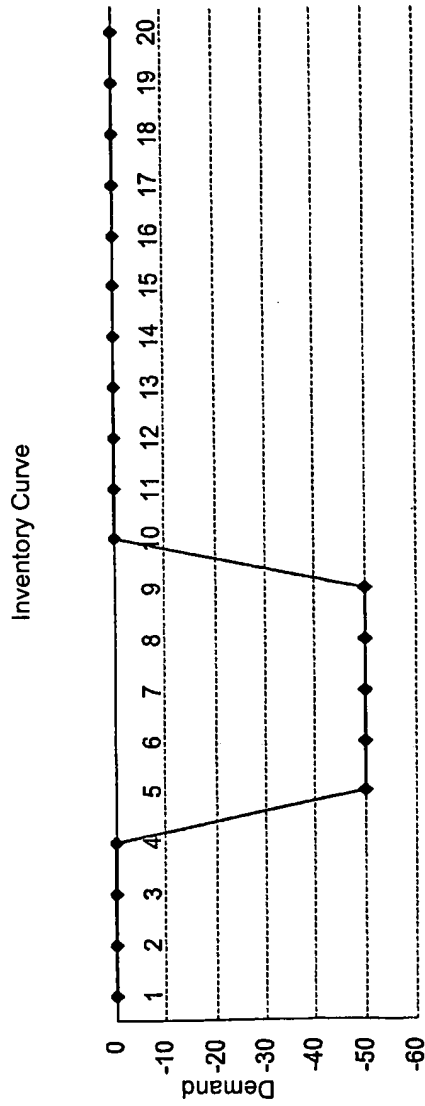
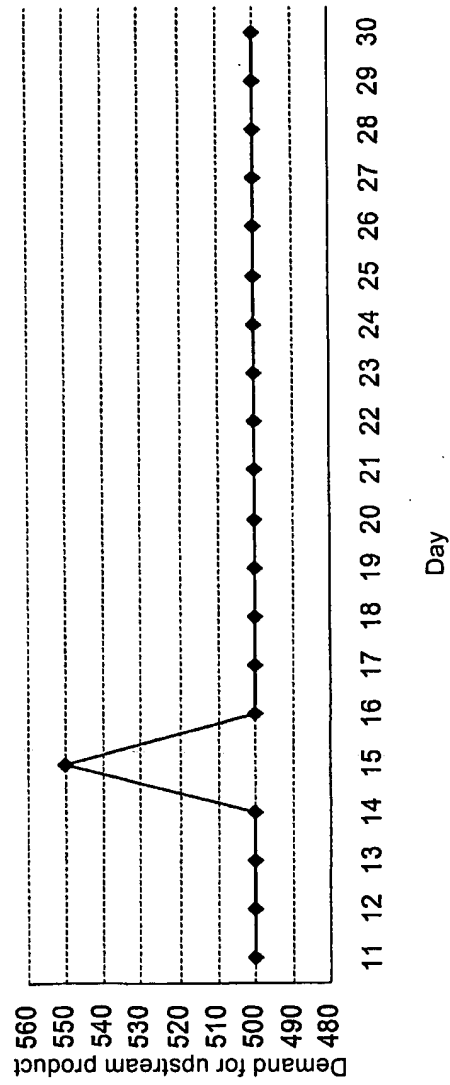


Fig. 4



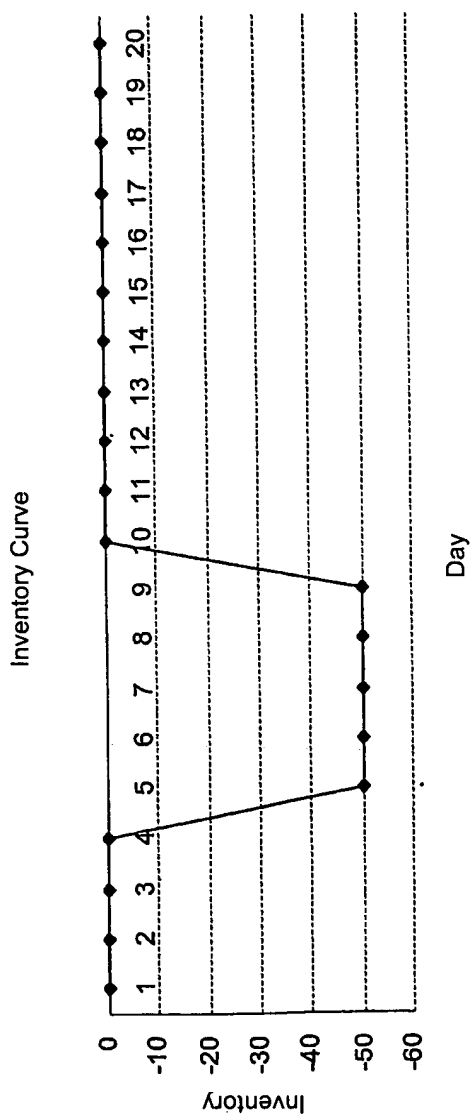
Day

End user demand curve for upstream product



Day

Fig. 5



Setpoint delivery curve

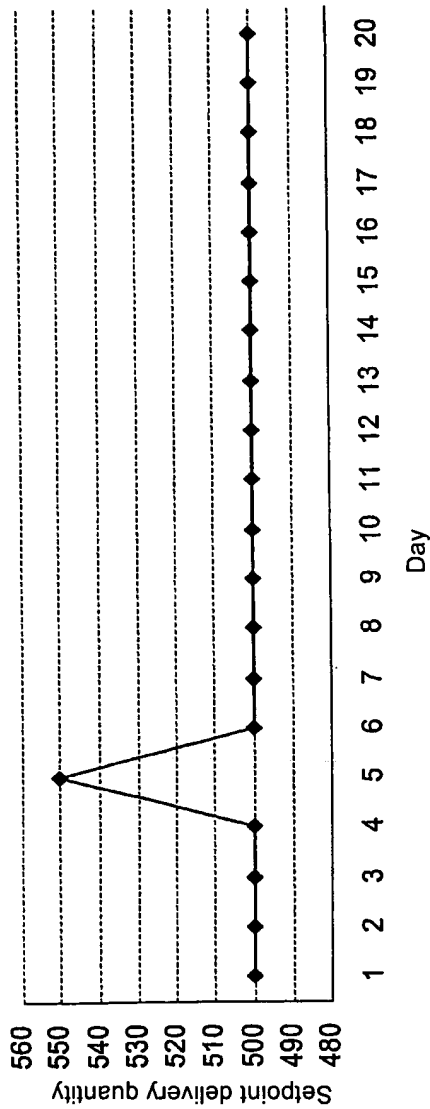
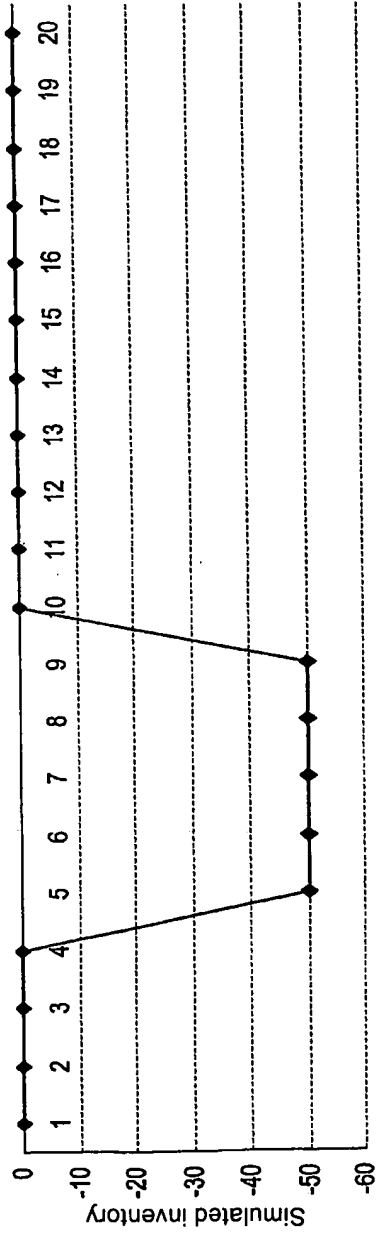


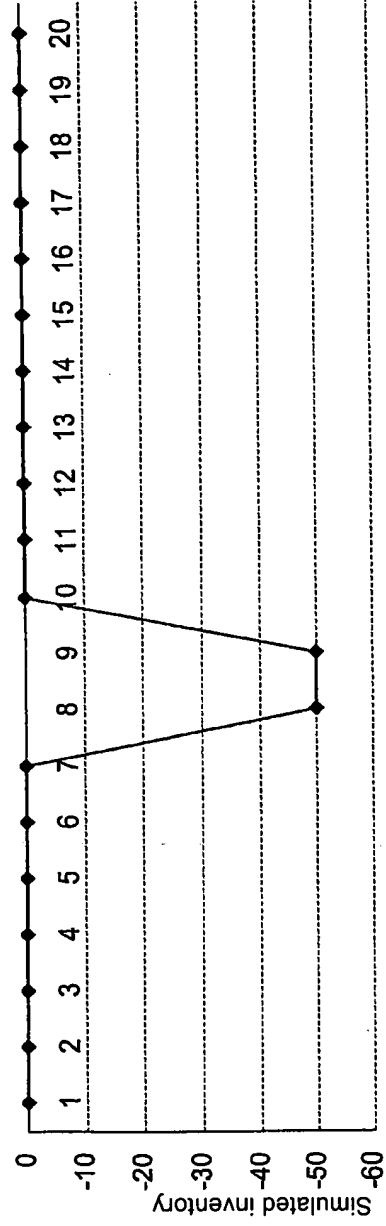
Fig. 6

Simulated inventory curve, delta VLZ = 0 days, demand\_Std = 500



130

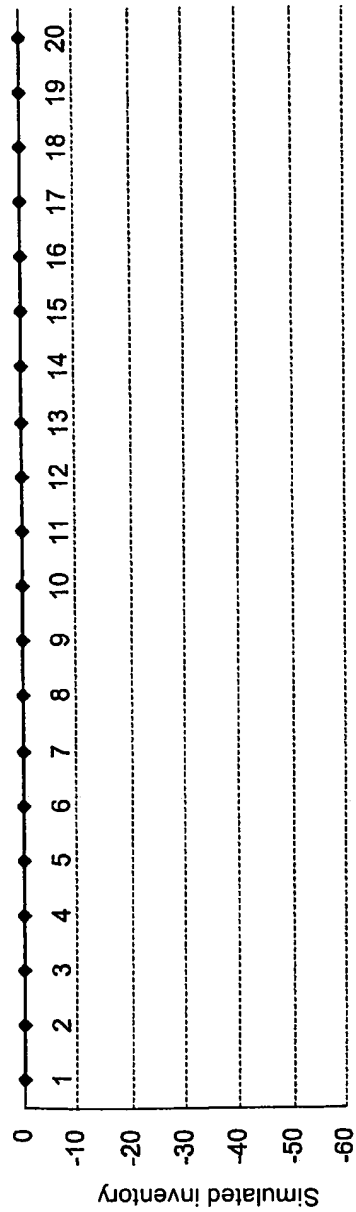
Simulated inventory curve, delta VLZ = 3 days, demand\_Std = 500



140

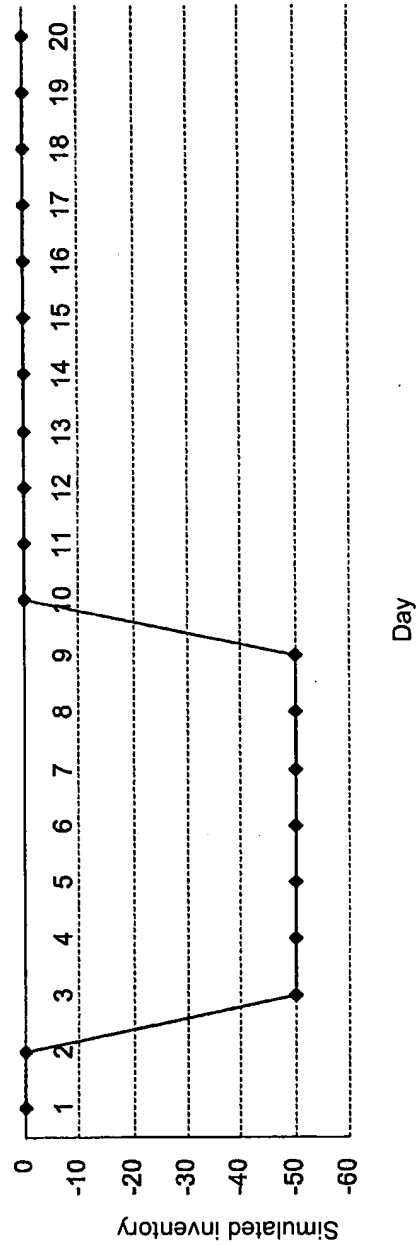
Fig. 7

Simulated inventory curve, delta VLZ = 5 days, demand\_Std = 500



150

Simulated inventory curve, delta VLZ = 2 days, demand\_Std = 500



160

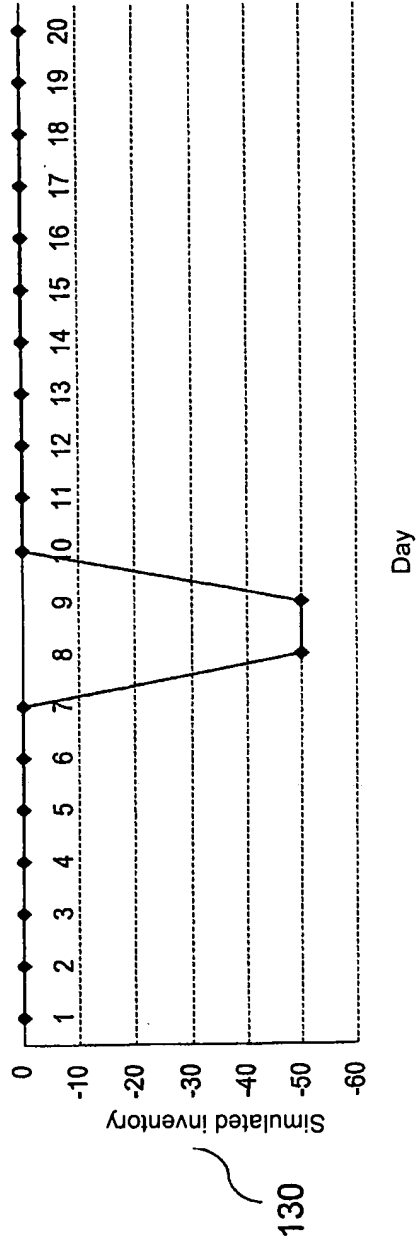
Fig. 8

10/533050

8/11



Simulated inventory curve, delta VLZ = 3 days, demand\_Std = 500



Simulated inventory curve, delta VLZ = 3 days, demand\_Std = 0

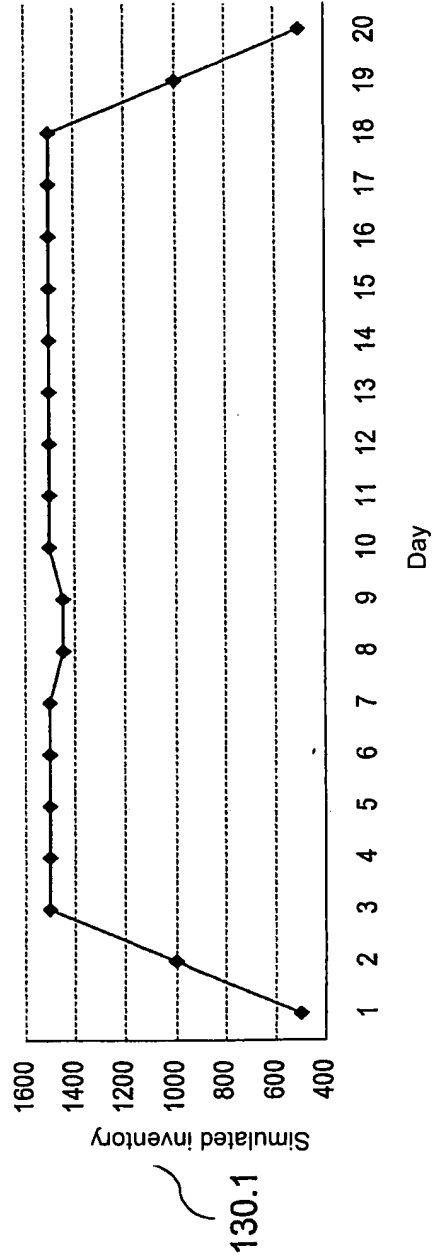


Fig. 9

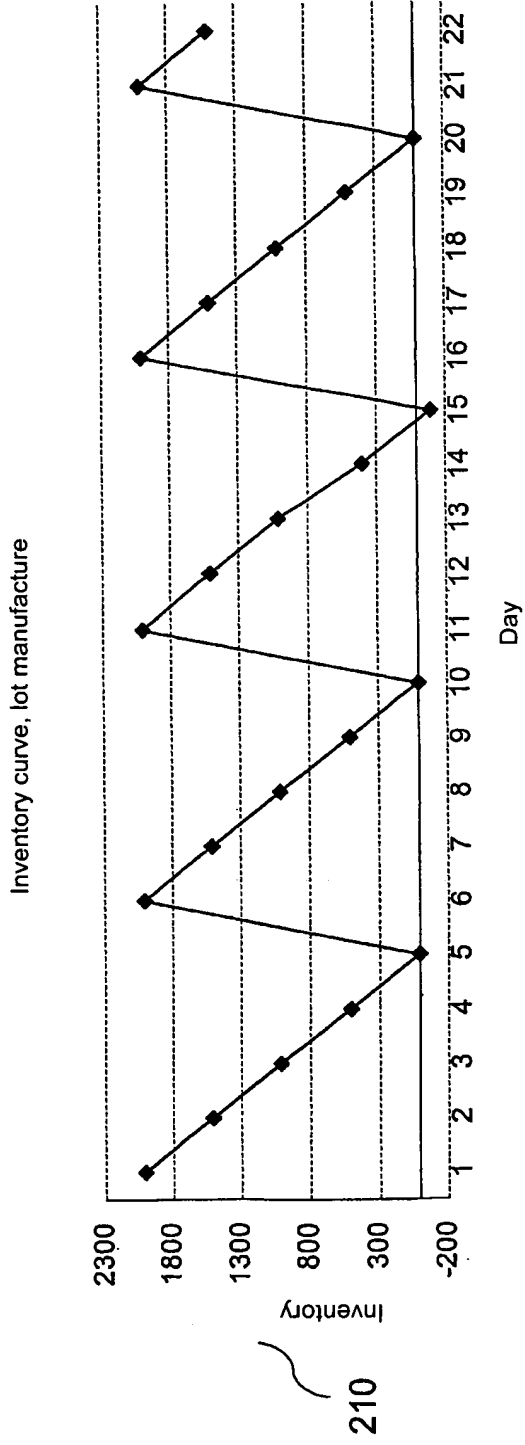
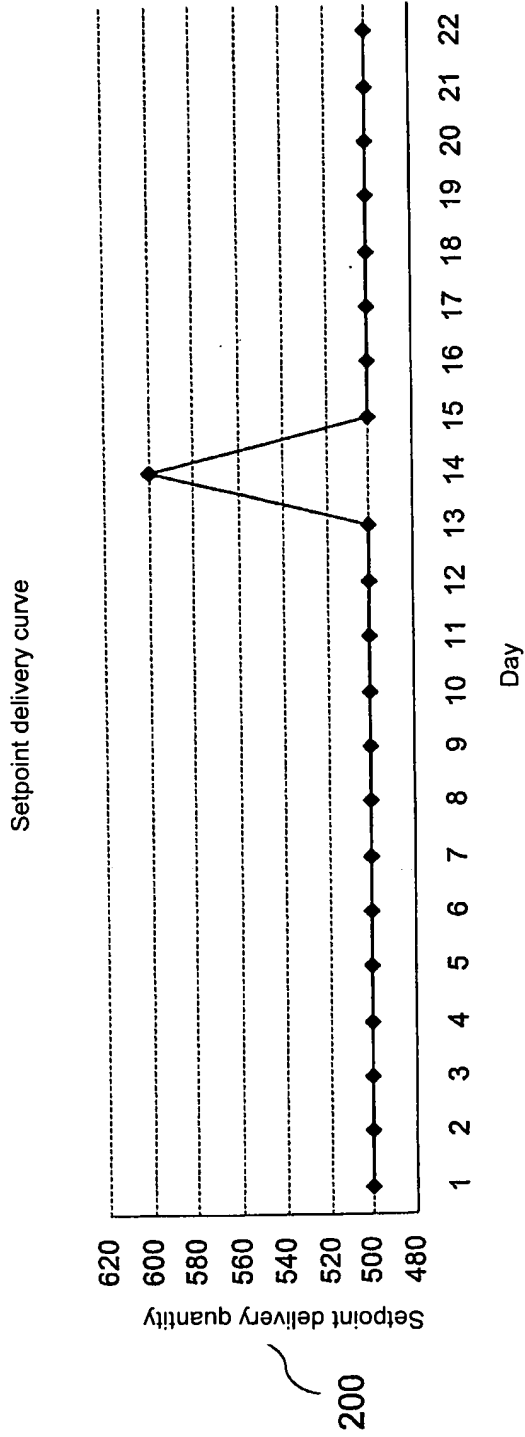
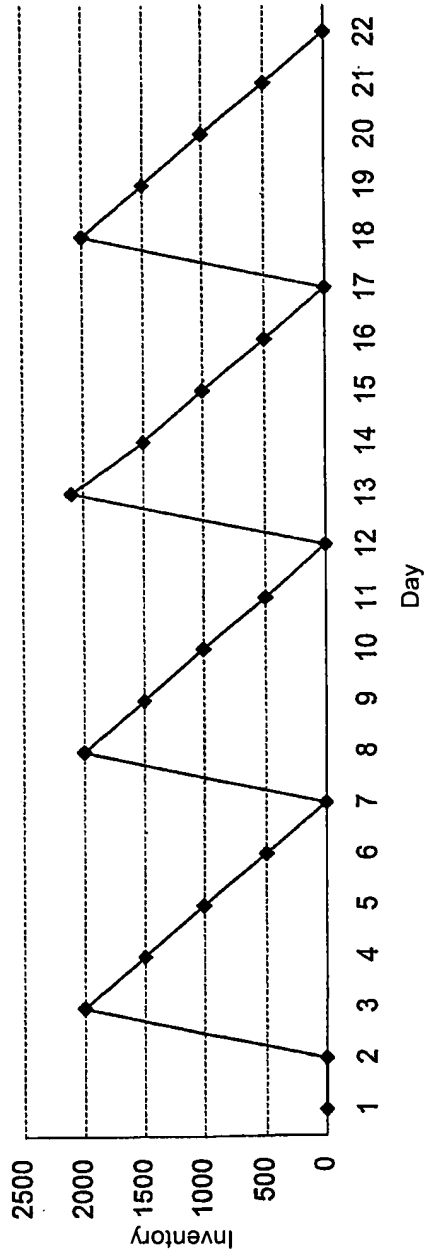


Fig. 10

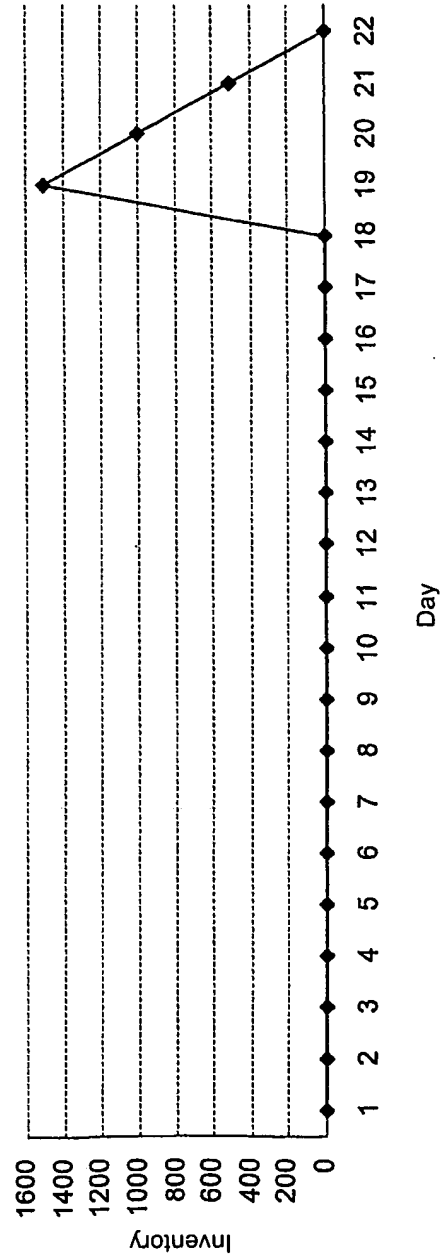
11/11

Simulated inventory curve, lot manufacture delta VLZ = -3 days



220

Corrected simulated inventory curve, lot manufacture, delta VLZ = -3 days



230

Fig. 11